

# Confined Space Entry Quick Reference Guide

#### Your Essential Safety Checklist for High-Risk Environments

Created by **Sentry Road** – Your trusted partner in safety training and compliance management.

### What Is a Confined Space?

A confined space is any space that:

- Is large enough for a worker to enter and perform work,
- Has limited or restricted entry or exit points, and
- Is not designed for continuous human occupancy.

### **Permit-Required Confined Spaces**

A confined space requires a permit if it contains—or has the potential to contain—any of the following hazards:

- A hazardous atmosphere
- Material that could **engulf** or **asphyxiate**
- Interior configurations that could trap or suffocate
- Any serious safety or health risks



*Example:* Merely placing your head inside a cargo tank dome collar qualifies as confined space entry.

### Cargo Tanks: Always Assume "Permit Required"

Every cargo tank that must be entered before cleaning is classified as a **Permit-Required Confined Space**.

Do not enter without:

- **Authorized training**
- A completed hazard assessment
- Appropriate monitoring and PPE



### **Step 1: Hazard Assessment**

#### **Employers must:**

Identify all confined spaces (indoor and outdoor)

Maintain a master list of locations and types

Clearly label each space as Confined or Permit-Required Confined

#### **Step 2: Hazard Control**

#### Your facility must implement:

- A written Confined Space Entry Program
- Employee **training** for recognition, entry, and rescue
- Certified atmospheric testing meters
- Required Personal Protective Equipment (PPE)

### **Step 3: Atmospheric Testing**

To ensure a safe environment, test the air at **three levels**: high, middle, and low. Different gases concentrate at different elevations.

#### Oxygen (O<sub>2</sub>)

- Normal = 20.9%
- · Dangerous if:
  - Below 19.5% (deficiency)
  - Above 23.5% (enrichment)

#### **Toxic Gases**

- Carbon Monoxide (CO): <35 ppm
- Hydrogen Sulfide (H<sub>2</sub>S): <15 ppm</li>
- Always aim for 0 ppm

#### Flammable Vapors (LEL)

- Goal before entry: <10% LEL</li>
- Best practice: 0%

### Nitrogen Hazards

- Common in cargo tank blankets
- Displaces oxygen silently and rapidly
- Always test, never assume it's safe



### **Before Entry: Use the Right Form**

For **non-permit spaces**, a documented entry form is required:

- Must be posted at the entry site
- Documents safe atmospheric levels
- Retained at the facility

### **Know the Symptoms: Exposure Can Kill**

#### Oxygen Deficiency or Enrichment:

- Confusion, fatigue, poor coordination
- Breathing difficulty, convulsions, death within minutes

#### **Toxic Gas Exposure:**

- Disorientation, euphoria, poor judgment
- Ringing ears, muscle spasms, loss of consciousness

#### **Rescue Readiness**

#### In-House Rescue Teams Must:

- Complete confined space rescue training
- Conduct annual drills
- Hold First Aid & CPR certification

#### **Outside Rescue Teams:**

- Typically your local fire department or contracted emergency services
- Must be notified and briefed **before** entry if relied upon



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